CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LTS 83MM MENTHOLATED FOIL FTB-(ISRAEL)NEW ISO SMOKE
BRAND CODE-01590 (ISR)(MF)

EFFECTIVE DATE: 01/12/96
ISRAEL
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 90

CIGARETTE LENGTH	: 83.0 MM	NEW ISO TAR	:	10.0	MG/CIGT	9.5	- 10.4
TOBACCO ROD CIRCUM.	: 24.80 MM						
TOBACCO ROD LENGTH	: 56.0 MM						
FILTER LENGTH	: 27.0 MM						
TIPPING LENGTH	: 31.000 MM						
TOTAL R.T.D.	: 114 MM H2O	FRESH MENTHOL	:	.60	MG/CIGT	.55	- .65
DILUTION TARGET	: 25.0 +/- 5.0 %						

TIPPING PAPER : 62MM X 3500M WHT TGRNL PPT KC 236M2 12-888-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FTB

CIGARETTE PAPER : 27.00MM X 6700M 46CU/2.0%/100% FLAX 10-776-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0034 FILTER: B07059

MENTHOLATED FOIL: 16-004-F 114MM 19# ALUFOIL SLIP TREAT68.0MG/155MM

2057687158

REASON FOR CHANGE : INITIAL ISSUE - UNIQUE SPECIFICATION IS BEING
: ESTABLISHED FOR EXPORT FORMULA 090 (ISRAEL
: DOMESTIC). THIS BRAND WILL BE SMOKED NEW ISO
: SMOKE METHOD.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 1/11/96

PRINTING DATE : 1/11/96
PRINTING TIME : 9:31:16

APPROVED BY: Janice M Busic

ORIGINAL SPECIFICATION

Source: https://www.industrydocuments.ucsf.edu/docs/fnhm0004